


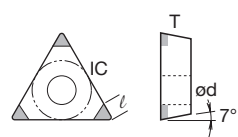
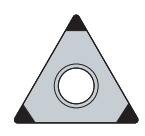

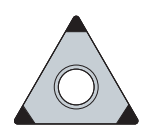

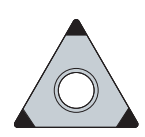

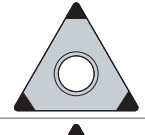



**Пластины с углом 7° с отверстием**  
**ТС**   



ТС	0902	1102	16T3
IC	5,56	6,35	9,525
T	2,38	2,38	3,97
Ød	2,50	2,80	4,40
державки	149	149	149

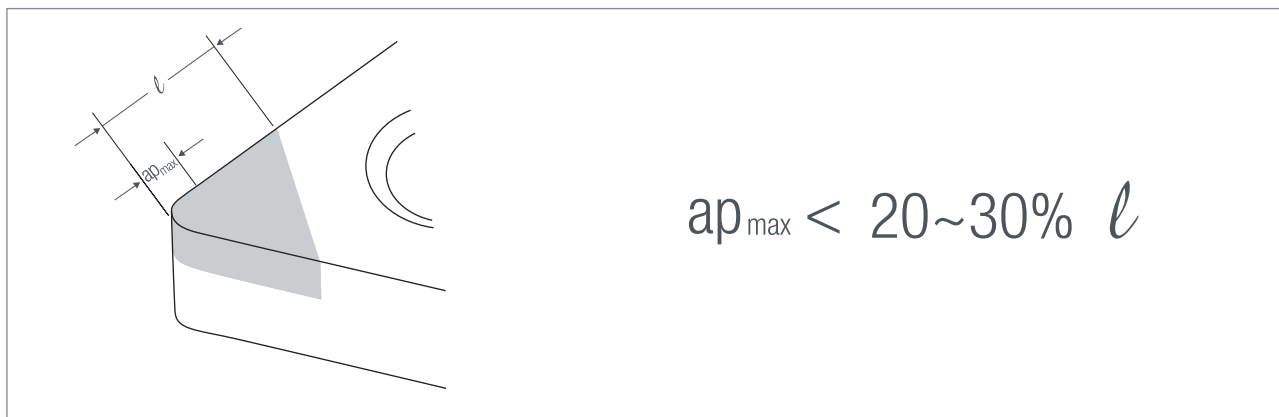
ОПИСАНИЕ		e	PCBN-Carbide reinforced															
			NB050	NB150	NB200	NB250	NB300	NB350	NB400	NB450	NB500	NB550	NB440					
CC			TCGW 090202-3E-CC	2.6	○		○											
			090204-3E-CC	2.5	●		●											
			TCGW 110202-3E-CC	2.6	●		○											
			110204-3E-CC	2.5	●		●						●					
			110208-3E-CC	2.2	●		●					●						■
			TCGW 16T304-3E-CC	2.5	●			○										
			TCGW 16T308-3E-CC	2.2	●		●											
CS			TCGW 110202-3E-CS	2.6	○	○												
			110204-3E-CS	2.5	●	●												
			110208-3E-CS	2.2	○	○												
			TCGW 16T304-3E-CS	2.5	●	●												
			16T308-3E-CS	2.2	○	○												
						TCGW 16T304-3E-GP	2.5	●		●								
GP			TCGW 090202-3E-GP	2.6	○		○											
			090204-3E-GP	2.5	○		●					●						
			TCGW 110202-3E-GP	2.6	○		●		○									
			110204-3E-GP	2.5	●		●		●		●	●	●				■	
			110208-3E-GP	2.2	●		●		○		●	●	●				■	
			TCGW 16T304-3E-GP	2.5	●		●		○		●	●						
			16T308-3E-GP	2.2	●		●		●	●								
GS			TCGW 110204-3E-GS	2.5		●	○	●										
			110208-3E-GS	2.2		○	○	○										
			TCGW 16T304-3E-GS	2.5		●	○	●										
			16T308-3E-GS	2.2		●	○	●										
						TCGW 110204-3E-HI	2.5			○		●		●*	○			
						110208-3E-HI	2.2					●		●*	○			
			TCGW 16T304-3E-HI	2.5					○		○*							
			16T308-3E-HI	2.2					○		○*							
			*NB450U = uncoated															

●, ○ = новые позиции

Vc · fn · ap

74

## РЕЖИМЫ РЕЗАНИЯ



<b>H</b> <b>HN</b>	закаленная сталь	<b>K</b> <b>KW</b>	белый чугун
<b>H</b> <b>HC</b>	цементированная сталь	<b>K</b> <b>KS</b>	спеченные материалы (металл)
<b>H</b> <b>HB</b>	сталь для подшипников	<b>S</b> <b>SA</b>	суперсплавы (на основе Ni)
<b>H</b> <b>HM</b>	твердый сплав (Co≥17%)		
<b>K</b> <b>KG</b>	чугун		
<b>K</b> <b>KN</b>	чугун с шаровидным графитом		