

JAW BORING RINGS (JB-TYPE)



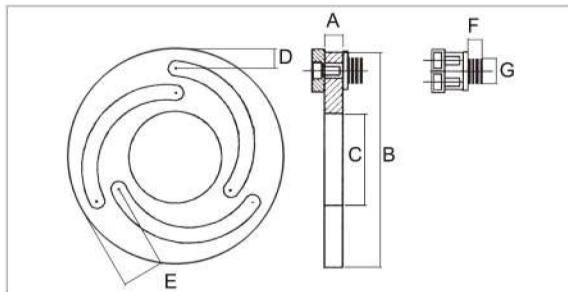
▶ FEATURE

- ▶ To Suit for CNC Lathe.
- ▶ For adjust the high accuracy of chuck during cutting performance.
- ▶ The operation process as following:
 - 1.Set the jaw for correct position.
 - 2.Adjust the Jaw Boring Rings to fit the bolt holes.
 - 3.Lock the chuck to clamp the Jaw Boring Rings.
 - 4.Machining the required size.
 - 5.Unlcock the chuck.
 - 6.If these steps are operated correctly, the part will be accuracy in better T.I.R.



▶ DIMENSIONS

UNIT: mm



DIMENSION ORDER NUMBER	A	B	C	D	E	F	G	Weight (kg)
JB 04	12	114	34	12	28	9	13	0.9
JB 05	12	140	60	12	28	9	13	1.2
JB 06	12	168	80	12	32	9	16.5	1.5
JB 08	12	218	115	15	36	9	18.5	2.4
JB 10	12	258	150	17	40	9	18.5	3.1
JB 12	15	316	188	21	50	9	22.5	5.4
JB 15	20	380	230	23	52	16	31	10.1

■ Material: SCM440