

Punta per kevlar in metallo duro integrale

Solid carbide kevlar drill

VHM - Spiralböhler für Kevlar - Foret carbure pour kevlar

Сверло спиральное твердосплавное для кевлара - Sk vrták pro vrtání kevlaru

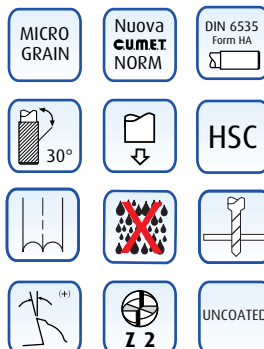


CODE	d1h6 mm	d2h6 mm	l1 mm	L mm	Z no.
170.024	2.4	2.4	14	45	2
170.027	2.7	2.7	16	45	2
170.028	2.8	2.8	16	45	2
170.030	3.0	3.0	16	45	2
170.031	3.1	3.1	18	49	2
170.0317	3.17	3.17	18	49	2
170.032	3.2	3.2	18	49	2
170.034	3.4	3.4	18	53	2
170.035	3.5	3.5	20	53	2
170.036	3.6	3.6	20	53	2
170.037	3.7	3.7	20	53	2
170.038	3.8	3.8	22	53	2
170.039	3.9	3.9	22	53	2
170.040	4.0	4.0	22	53	2
170.041	4.1	4.1	22	53	2
170.044	4.4	4.4	24	58	2
170.045	4.5	4.5	24	58	2
170.0476	4.76	4.76	24	58	2
170.048	4.8	4.8	26	60	2
170.049	4.9	4.9	26	60	2
170.050	5.0	5.0	26	60	2
170.055	5.5	5.5	28	66	2
170.0555	5.55	5.55	28	66	2
170.056	5.6	5.6	28	66	2
170.058	5.8	5.8	28	66	2
170.060	6.0	6.0	28	66	2
170.061	6.1	6.1	31	70	2
170.062	6.2	6.2	31	70	2
170.0635	6.35	6.35	31	70	2
170.065	6.5	6.5	31	70	2
170.067	6.7	6.7	34	74	2
170.070	7.0	7.0	34	74	2
170.075	7.5	7.5	34	74	2
170.0793	7.93	7.93	37	79	2
170.080	8.0	8.0	37	79	2
170.084	8.4	8.4	37	79	2
170.085	8.5	8.5	37	79	2
170.090	9.0	9.0	40	84	2
170.095	9.5	9.5	40	84	2
170.0952	9.52	9.52	40	84	2
170.100	10.0	10.0	43	89	2
170.120	12.0	12.0	51	100	2

V_c = 120~160m/min

F_z = 0.04~0.16mm

KEVLAR



Il metallo duro integrale utilizzato in questa sezione ha un basso contenuto di cobalto e alta resistenza all'abrasione.

The solid carbide used for this section has a low percentage of cobalt content with high resistance to the abrasion.

Das Carbid in diesem Abschnitt verwendet wird, hat einen niedrigen Gehalt an Kobalt und mit hoher Abriebfestigkeit.

Le carbure utilisé est au moins cobalt contenu à haute résistance à l'abrasion.

Твердый сплав с небольшим содержанием кобальта для высокой резистентности к абразивным материалам.

Pevný karbid v této sekci má nízké procento kobaltu s vysokou odolností proti oděru.